



application by brush



for windows



for doors



stir before use



water thinnable



store and transport  
in a frost free area



store in a cool place



cleaning of  
equipment with  
water

## Cetol WF 915

Product description - good weather resistance

- good UV protection

- sweat and saliva genuine (according to DIN EN 71, part 3)

Waterborne, satin gloss, high build translucent system for the correction of mounting damages of windows and entry doors, exterior and interior.

**Colour** With the choice of the different translucent colours, one should observe the Rosenheimer paint classification table. All translucent colours can be mixed with each other. The optical appearance of different systems can differ depending on substrate and wet film thicknesses, for this reason one should make trials before application.

Dark translucent colours give better weather durability than light colours. Colourless systems are not suitable for exterior.

Timbers which contain extractives i.e. Oak, Larch or tropical woods can cause discolouring - these can appear after weathering.

Translucent, colour tints i.e. from the Joinery Colour Collection.

**Gloss level** Satin gloss

**Binder type** pure acrylic dispersion

**Pigments** Light genuine, weather resistant translucent pigments

**Density (specific weight)** Approx. 1,05 kg/l, depending on colour shade

**Packaging** 2,5 L

**Processing** Brushing

**Consumption** 40 - 50 ml/m<sup>2</sup>, depending of applied wet film thickness per coat.

**Thinning** If necessary with water max. 5 %.

**Application temperature** +10 - 30°C for the substrate, air and material temperature at a RH of 60%.

**Drying times** Drying at 23 °C/50 % R.H. DIN 50014

Dust dry: after approx. 30 Minutes

Sandable: after approx. 4 hours

Recoatable: after approx 4-6 hours waterborne

The drying process of the materials can be delayed depending of applied wet film thickness and when using timber with a high extract contents and drying in damp/cold weathering conditions. During the drying process one should ensure for adequate airing and temperature conditions.

If the drying conditions are not upheld, damages within the coating cannot be warranted.

**Cleaning of equipment** Clean directly after use with water or washing up liquid or with ST 830\* (cleaning agent).

**Storage** Minimum storage stability of sealed containers at room temperature: 1 year. Opened cans must be sealed correctly! Store in a cool but frost-protected area.

**Disposal** Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.

**Hazard identification** In accordance with EC guide lines - Material safety data sheet, point 15.

**Warning** Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.

**General instructions** The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %.

According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one primer and one intermediate coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 C).

For use in a technical industrial companies and exclusively released for Sikkens systems recommendations.

To ensure a correct adhesion for the following coating systems, the paint system should not be sanded down to the substrate.

The high build translucent system Cetol WF 915 is used to correct mounting damages which have been coated with Cetol WF 955, WF 956 or WF 957 on windows and doors. Please observe the corresponding technical data sheet and demand a system consultation from a Sikkens employee.

**VOC guideline** EU limit value for this product (Kat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 50 g/l VOC.

**Coating recommendation** Renovation systems:

Open joints and small cracks can be closed with Kodrin spachtel\*. Substrate preparation: not intact, loose coating must be completely removed. Intact coating should be completely sanded. Raw wood must be impregnated where necessary. This product must be brushed 3X on raw, base coated timber to obtain a similar, original dry thickness compared to a spray application.

All details on our products contained in this publication do not represent details of the quality of the goods. The quality, suitability, qualification and function intended use of our goods shall be determined exclusively in accordance with the product descriptions based on the respective sales agreements. In each case, deviations typical of the sector shall be admissible, unless agreed in writing otherwise. All details correspond to today's state of technology. We make no claim as to the completeness of the stated coating installations; they are stated merely as possible examples. Due to the large number of substrates and object conditions, the buyer/user shall not be released from his/her obligation to check our raw materials in a workmanlike manner for their suitability for the intended purpose on his/her own responsibility subject to the respective property conditions and process these in accordance with the respective state of technology. In other respects, our standard terms and conditions of sale apply. Upon the appearance

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